
TYPE	Water borne pigmented primer with good surface properties
USE	For wood panels and fiberboards Suitable for line application Only for indoor use
SPECIAL PROPERTIES	Low effect on grain raising Good filling properties Good levelling Good sanding properties Fast drying

TECHNICAL DATA

Density	Approx. 1.35 kg/l
Solids	Approx. 57 % by weight Approx. 41 % by volume
Volatile organic compound (VOC)	See Safety Data Sheet
Storage	See label
Colour	White
System	TEKNOCOAT AQUA PRIMER 1866-00 is normally applied in two layers. Best result when force dried. Overcoating with water borne topcoats.

DIRECTIONS FOR USE

Application method	Conventional spraying Airless spraying Airmix spraying									
Drying time	<table><thead><tr><th></th><th>20°C</th><th>20 min / 50°C</th></tr></thead><tbody><tr><td>Handable</td><td>1 h</td><td>After cooling</td></tr><tr><td>Sanding</td><td>2 h</td><td>After cooling</td></tr></tbody></table>		20°C	20 min / 50°C	Handable	1 h	After cooling	Sanding	2 h	After cooling
	20°C	20 min / 50°C								
Handable	1 h	After cooling								
Sanding	2 h	After cooling								
Thinner	Water									
Cleaning	Water or TEKNOCLEAN 1954-00, 1T021010									

HEALTH AND SAFETY	See Safety Data Sheet
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